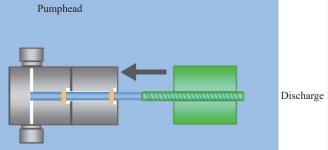
# **Plunger Pump Design and Features**

FLOM Plunger Pumps come in two configurations: linear drive and cam drive.

Suction

Plunger Motor

Linear Drive (UI Series)

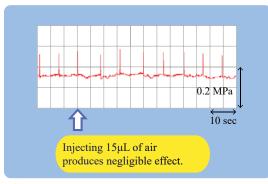


In a linear drive, the plunger moves along the same axis as the motor. In the figure above, the plunger moves left/right.

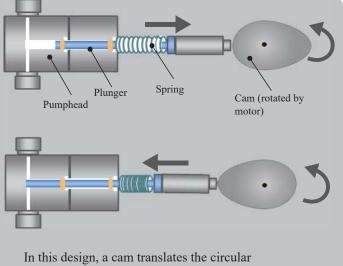
Left and right pumpheads are independently controlled.

The plunger stroke is about 2.5 times longer than in a cam drive, producing much more powerful suction and discharge actions.

• Response to air injection



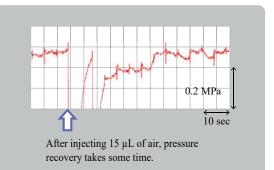
Since right and left pumpheads are controlled separately, their output is stable even with the injection of air.



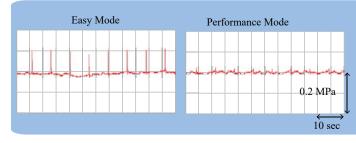
# Cam Drive (KP, SP Series)

In this design, a cam translates the circular motion of the motor into linear motion. This linear motion powers plunger movement and also loads the spring for the return motion.

1 motor can be used to power 2 plungers in this case, but the cam's rotary action can cause the plungers to wobble up and down (thus there is a limit to stroke length).



## •UI-22 Series Flow Stability



### Easy Mode

When air is injected, prioritizes stable flow. Suitable for situations where degassing cannot be done.

#### Performance Mode

Prioritizes pulse control. Maximizes performance when degassing is being used.



Intelligent Pump UI-22-110S

Intelligent Pump UI-22-110P

Intelligent Pump UI-22-110D

# Linear Motor Pulse Control Intelligent Pump **Intelligent Pump UI-22 Series**

Combines high precision flow and ease of use

#### Features

- Pulses reduced to absolute minimum making low flow rate pumping possible
- Bubble problems greatly reduced
- Long life plunger seal
- Upper and lower pressure limiters
- Space-saving compact design
- Control with RS232C protocol
- Choose SUS, PEEK, or PCTFE to fit your solvent

Product name	Intelligent Pump						
Part number	UI-22-110S	UI-22-110P	UI-22-110D	UI-22-410S	UI-22-410P	UI-22-410D	
Pumphead material	SUS	PEEK	PCTFE	SUS	PEEK	PCTFE	
Max pressure*1	35 MPa (5075 psi)	20 MPa (2900 psi)	2 MPa (290 psi)	5 MPa (725 psi)	5 MPa (725 psi)	2 MPa (290 psi)	
Flow rate range*2	0.001 - 9.999 mL/min			0.01 - 99.99 mL/min			
Flow per stroke	80 μL			708 μL			
Plunger stroke	10 mm						
Flow accuracy	< 0.3 %						
Features	Active pulse reduction, upper/lower pressure limiters						
Pressure accuracy	< 5 %						
Wetted materials	SUS: Sapphire, Ruby, PTFE, PCTFE, PFA, FFKM, HDPE, PEEK, SUS						
	PEEK: Sapphire, Ruby, PTFE, PCTFE, PFA, ETFE, FFKM, HDPE, PEEK						
	PCTFE: Sapphire, Ruby, PTFE, PCTFE, PFA, ETFE, FFKM						
Remote control	Input: PUMP ON / OFF, Output: Error signal						
Communication	RS232C, RS485 (between FLOM devices)						
Dimensions	$144 (H) \times 105 (W) \times 240 (D) mm$ , excluding protuberances						
Weight	Approx. 5.6 kg						
Power	AC100 - 240 V (50 / 60 Hz) MAX140 VA						
Order Code	SLP-P509	SLP-P514	SLP-P517	SLP-P511	SLP-P516	SLP-P510	

\*1: Maximum pressure is only sustained intermittently.\*2: Maximum output is not sustainable over long periods of time.

Auto Back Pressure Regulator for the UI-22 Series **Auto BPR BP-11 Series** 

Automatic Pressure Regulation

#### Features

Provide consistent pressure by tracking variable pump pressure in real time 

□ UI Series provides stable flow, BP-11 maintains set pressure



Auto BPR BP-11S

Product name	Auto BPR				
Part number	BP-11S	BP-11D			
Wetted materials	SUS , PFA	PCTFE, PFA			
Path diameter	0.6 mm				
Pressure range	0.10 - 5.00 MPa (14.5 - 725 psi)				
Flow rate range	0.1 - 100 mL/min				
Pressure range*1	<sup>1</sup> 0.5 - 5.00 MPa (72.5 - 725 psi)				
Pressure accuracy	±0.1 MPa (±14.5 psi)				
Pressure signal range	uses pressure signal from UI-22 [ DC1 - 5V ]				
Communication	RS232C, RS485 (START-IN, READY-OUT)				
Dimensions	144 (H) $\times$ 79 (W) $\times$ 240 (D) mm, excluding protuberances				
Weight	Approx. 2.7 kg				
Power	AC100 - 240 V (50 / 60 Hz) MAX 70 VA				
Order Code	SBP-F012	SBP-F019			

\*1: Using distilled water or methanol, pressure 0.5~5.0MPa / flow rate 0.1~50.0mL/min are controllable. %: please contact us if you need flow rates outside 0.1~50.0mL/mi.